

One-side coated paper for vacuum metallizing Paper for labels and box wrapping

SPARKLING ROCKETS

	Ref. STD	Unit of meas.	TECHNICAL SPECIFICATIONS			
Substance	ISO 536	g/m2	68			
Caliper	ISO 534	µm	58			
Smoothness Bekk	ISO 5627	s	1500			
Smoothness Bekk back side	ISO 5627	s	300			
Smoothness PPS	ISO 8791-4	µm	1			
Gloss Gardner	ISO 8254-1	%	70			
Brightness ISO	ISO 2470 (D65)	%	88			
Opacity ISO	ISO 2471	%	89			
MD Tensile Strength	ISO 1924-1/2	KN/m	4			
CD Tensile Strength	ISO 1924-1/2	KN/m	2,5			
Wet Breaking Load MD	ISO 3781	KN/m	1,4			
Wet Breaking Load CD	ISO 3781	KN/m	1,1			
Cobb 60 back side	ISO 535	g/m ²	16			

Tolerances	Ref. STD	Unit of meas.	RANGE			
Substance	ISO 536	g/m2	65/71			
Caliper	ISO 534	µm	54/62			
Smoothness Bekk	ISO 5627	s	1050/1950			
Smoothness Bekk back side	ISO 5627	s	210/390			
Smoothness PPS	ISO 8791-4	µm	0.8/1.2			
Gloss Gardner	ISO 8254-1	%	66/74			
Brightness ISO	ISO 2470 (D65)	%	86/90			
Opacity ISO	ISO 2471	%	87/91			
MD Tensile Strength	ISO 1924-1/2	KN/m	3.4/4.6			
CD Tensile Strength	ISO 1924-1/2	KN/m	2.2/2.8			
Wet Breaking Load MD	ISO 3781	KN/m	1.2/1.6			
Wet Breaking Load CD	ISO 3781	KN/m	0.9/1.2			
Cobb 60 back side	ISO 535	g/m ²	13/19			

Notes:

- RESISTANCE TO PENETRATION IN ALKALINE SOLUTION (DIN 16524-6): MAX 50 SEC.
- COME_OFF TIME IN ALKALINE SOLUTION (DIN 16524-6): MAX 80 SEC.
- RESISTANCE TO ALKALINE SOLUTION (DIN 16524-7): MIN 60 MIN.

Finishing **Gloss**
 Printing method **Sheet-fed offset - Rotogravure - Coldset Web-offset**
 Applications

Values referred to each quality are to be considered as reference data and could change without notice. Each value is subject to trade tolerances.